



Precast Solutions Since 1963

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## MATERIAL PRODUCT DATA SHEET

### Product Name

Open Riser Steptread

### Manufacturer

Stepstone, Inc.  
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### Product Description

Stepstone has produced high quality pre-cast concrete for over 40 years. Open Riser Steptreads are reinforced, engineered, pre-cast concrete stairtreads that come in many standard sizes. All Open Riser Steptreads are to be reinforced with zinc plated welded wire fabric reinforcing. They are designed for use in commercial and residential applications.

### Composition & Materials

Open Riser Steptreads are hand-made, wet-cast from 5000 PSI hard rock concrete using Type III cement.

### Sizes

Open Riser Steptreads are available in standard sizes ranging 11 or 12 by 36, 42, 44 and 48, and 2½" thick. Custom sizes available upon request; minimum order required.

### Finishes

Open Riser Steptread available finishes include: Exposed aggregate or broom finish. Sandblast finish available; call for pricing. Bullnose and Wedge profiles. Custom Square Edge profile available; call for pricing. Exposed edge (bullnose only) is extra.

### Colors

Open Riser Steptreads are available in 12 standard colors Adobe, Agave, Almond, Brick Red, Café Brown, Caramel, French Gray, Granada White, Iceberg Green, Kona, Pebble, and Porcelain; custom colors are available upon request. Integral detectable warning stripes are available in Black, Brown or White

### Technical Data

APPLICABLE STANDARDS: American Society for Testing & Materials (ASTM)

ASTM C33 - *Standard Specification for Concrete Aggregates*

ASTM C39 - *Concrete Compressive Strength*

ASTM C150 - *Standard Specification for Portland Cement*

ASTM C642 - *Water Absorption, Density, Voids in Hardened Concrete*

ASTM C666 - *Rapid Freeze/Thaw Resistance of Concrete*

ASTM C979 - *Pigments for Integrally Colored Concrete*

ASTM C1028 - *Coefficient of Friction*

### Physical /Chemical Properties

Open Riser Steptread weight is 2.5 LBS per lineal inch at 12" length. Water absorption Not more than 6.0 % average, not more than 7.0 % for any individual unit for standard colors. Unit length, width and height are not more than +/- 1/8" from standard dimensions. No unit will differ more than +/-1/8" from the approved samples. Test reports are available upon request. Concrete is non-combustible.

*Please contact Stepstone, Inc. for further information*

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